



Work Order ID 122223

July-11-14 10:11:52 AM

\*122223\*

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Item ID: D3638-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bushing  
 Start Date: 7/11/14 Start Qty: 8.00 \*g\* Cust Item ID:  
 Required Date: 7/11/14 Req'd Qty: 8.00 \*g\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location:  Memo	0.00 0.00				W	14-07-11		
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00				MLD	14-07-11		

W 14-07-11

# Picklist Print

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Work Order ID: 122223

**\*122223\***

Parent Item: D3638-1

**\*D3638-1\***

Parent Item Name: Bushing

Start Date: 7/11/14

Required Date: 7/11/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A 07.09.11 new issue EC  
IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	34.6667	0.035	1			

**\*M303R1 000\***

303 Round Bar 1.00

*1375*

**\*\***

Location

Loc Qty

Loc Code

MAT028

34.6667

m128496

34.6667

127647

*1 M4*

*14/07/11*

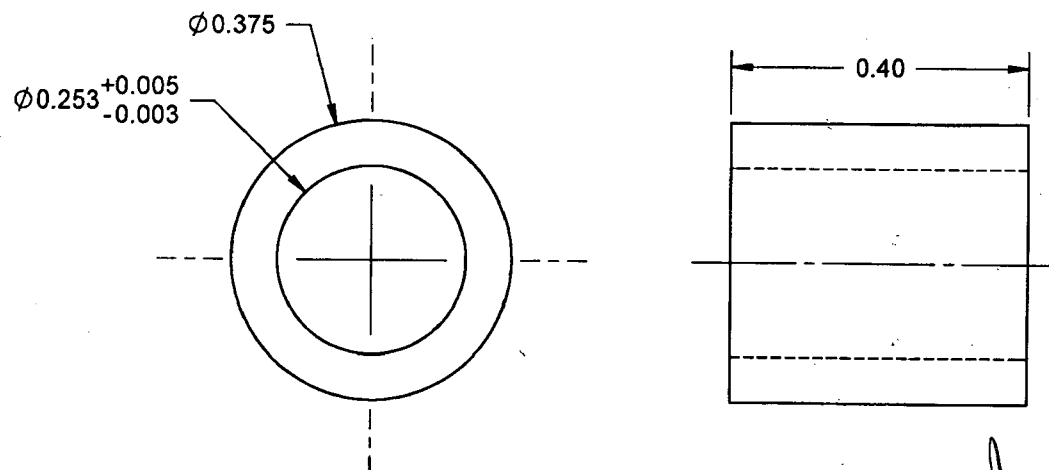
*\**

*could not  
pull material*

**RELEASED**  
07.09.07

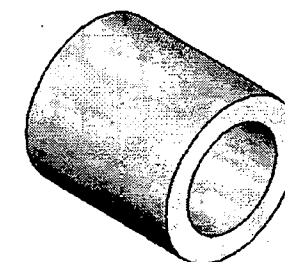
**UNDER REVIEW**

LE 07.10.16  
OK TO SHIP



**D3638-1 BUSHING**  
**(REPLACES GENEVA P/N G10608-2)**

w/o  
D22223



**NOTES:**

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	CF			
CHECKED	CF	DRAWING NO.	REV. A	
MFG. APPR.	E	D3638	SHEET 1 OF 1	
APPROVED	MP	TITLE	SCALE	
DE APPR.	TH	BUSHING	4:	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

